

Work Order ID 126769

126769

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Monday, November 24, 2014 1:53:00 PM

Item ID: D412-702-071 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)
 Start Date: 11/24/2014 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 11/24/2014 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 14-11-24 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9612	A
IIN-D412-702-3	A

59

100	Document Control	0.00							DAS 38 9-89
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100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD412-702-071 CHG003

4

14-12-04

110	Pick Kit	0.00							
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110

Packaging

Memo

0.00

Packaging

4 14/11/27 DAS 27 9-89

11

12

13

Work Order ID 126769

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Item ID: D412-702-071

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 11/24/2014 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00						DAS 46	DEC 04 2014
120 QC	Memo	0.00				(4x)		9-89 38	DAS 9-89
Quality Control									

130
130
Packaging
Packaging
Packaging

Packaging

Memo **FC**
Identify and pack for shipping as per PPP D412-702-071
Location: **029**
PPP Rev: _____

DAS
86
9-89

DEC 04 2014

140
140
QC
Quality Control

QC21- Final Inspection - Work Order Release

Memo

14/12/89

14-12-05

Picklist Print

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Page 1

Work Order ID: 126769

126769

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC
12.09.05 per DSI9612 DD verf:JFS

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4305-041		Manufactured	No			110	Each	33.0000	1	4		DAS 27 9-89	DAS
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D4305-041
Shoulder Harness Assembly

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST469

6

101872

6

ST470

10

98837

10

ST478

17

105828

17

NOV 27 2014

AN3-4A

Purchased

No

110

Each

462.0000

**

16

DAS
27
9-89

AN3-4A
Bolt

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

CA

116

m129682

116

ST350

346

m127044

33

m129163

9

m129702

304

NOV 27 2014



Picklist Print

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Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 4.00

Required Qty: 4.00

AN4-6A

Purchased

No

110

Each

1,905.000

(2)

8

AN4-6A

BOLT

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST325A

1664

M126175

12

M126317

350

M128634

1002

M130716

200

M130851

100

ST345

241

M128403

241

AN3-10A

Purchased

No

110

Each

259.0000

(2)

8

AN3-10A

Bolt

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

GA

10

m127817

10

ST338a

200

m130466

200

ST349

49

m128813

40

m128936

9

DAS
27
NOV 27 2014

DAS
27
NOV 27 2014

177

178

Picklist Print

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Work Order ID: 126769

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Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

110

Each

1,736.000

E6

24

DAS

27

9-89

MS21042L3

Nut.

DAS

46

9-89

DAS

38

9-89

Location

Loc Qty

Loc Code

FP001

500

M130922

500

ST305

1236

123900

73

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

24

NOV 27 2014

DAS

27

9-89

44

45

46

Picklist Print

Monday, November 24, 2014 1:53:04 PM

Work Order ID: 126769

126769

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

4,348.000

2

8

DAS

27

9-89

NOV 27 2014

MS21042L4

Locknut

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

854

m129934

854

ST305

1482

111827

2

126275

5

m126015

12

m126275

32

m127255

63

m127376

9

m127813

741

m128300

69

m129472

49

m130922

500

NAS1149D0332J

Purchased

No

110

Each

2,224.000

10

40

DAS

27

9-89

NOV 27 2014

NAS1149D0332J

Washer

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

CA

33

m129682

33

ST260a

1925

m130325

1925

ST269

266

m128606

14

m128612

227

m129624

25

Picklist Print

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Work Order ID: 126769

126769

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

1,751.000

24

NAS1149D0363J

Washer

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

167

m123441

5

m130358

162

ST510a

977

m128429

977

m12629

24

NOV 27 2014

DAS
27
9-89

NAS1149D0432J

Purchased

No

110

Each

30.0000

16

NAS1149D0432J

WASHER

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST269

30

124580

7

125578

23

131026

DAS
06
9-89

DEC 03 2014

Picklist Print

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Work Order ID: 126769

126769

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

7,023.000

4

16

DAS
27
9-89

DAS
27
9-89

NAS1149D0463J

WASHER

DAS
46
9-89

DAS
38
9-89

NOV 27 2014

Location

Loc Qty

Loc Code

CA	459
M129682	459
ST260a	6445
M129390	1593
M130799	4852
ST269	119
16941	8
M126221	20
M127813	6
M127904	16
M128591	44
M128995	25

16

98

REFERENCE ONLY

DAS
46
9-89

DEC 04 2014

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-702-3 REV. A OR EARLIER
AND ICA-D412-702 REV. 4 OR EARLIER

DAS
38
9-89

REF CANADIAN STC: SH04-7
REF FAA STC: SR01997NY
REF EASA STC: EASA.IM.R.S.00710

1.0 PURPOSE

THE PURPOSE OF THIS DSI IS TO CORRECT THE HARDWARE CALLED OUT IN THE D412-702-071 KIT.

2.0 WEIGHT AND BALANCE

NO CHANGE.

3.0 PARTS LIST

IS:

QTY -071	P/N	DESCRIPTION
X	D412-702-071	DART PILOT/CO-PILOT SHOULDER HARNESS KIT
1	D4305-041	SHOULDER HARNESS
4	AN3-4A	BOLT
2	AN4-6A	BOLT
2	AN3-10A	BOLT
6	MS21042L3	NUT
2	MS21042L4	NUT
10	NAS1149D0332J	WASHER
6	NAS1149D0363J	WASHER
4	NAS1149D0432J	WASHER
4	NAS1149D0463J	WASHER

WAS:

QTY -071	P/N	DESCRIPTION
X	D412-702-071	DART PILOT/CO-PILOT SHOULDER HARNESS KIT
1	D4305-041	SHOULDER HARNESS
4	AN3-4A	BOLT
2	AN3-6A	BOLT
2	AN3-7A	BOLT
14	NAS1149D0332J	WASHER
8	NAS1149D0363J	WASHER
8	MS21042L3	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.05.01
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	RP	12.05.01
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>al</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9612	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	PILOT/CO-PILOT HARNESS SCALE
DE APPR.	<i>[Signature]</i>	UPDATES	NTS
DATE	12.05.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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Item ID: D412-702-071 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Comfort Crew Shoulder Harness (Fits LH or RH)
 Start Date: 11/24/2014 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 11/24/2014 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: 14-11-24 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9612	A								
IIN-D412-702-3	A								

100 Document Control 0.00
100
 DC
 Doc.Control -USB or Paperwork
 Memo
 Photocopy bluefile & type labels per PPPD412-702-071 CHG003

MCS 14-12-04
(4)

110 Pick Kit 0.00
110
 Packaging
 Packaging
 Memo

4 14/11/27
DAG
27
27

